

1. Product and Company identification

Trade Name	PLAZA Insulating Varnish - CLEAR
Chemical Name	PLAZA Insulating Varnish - CLEAR
HSN Code	3208
CAS No.	—
Company name and address	PLAZA Chemical Industries 82, Bye pass road Opp. Heera Talkies New Agra Agra 282005 UP India. (+91) 9634046611, (+91) 9319102461 plazachemicals@gmail.com, www.plazachemicals.com

2. Composition / information on ingredients

Ingredient name	Solvented quick air drying Impregnating/finishing varnish.
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3. Specifications

Color and Appearance	Gardner Scale Visual		1(Water White); Transparent clear Liquid
Solids content	1.5 g/130°C/2 h	%	24-30
Viscosity at 30°C	DIN 53211/cup No. 4	seconds	25-35
Density at 30°C	ISO 1675	g/ml	0.87 (typical)
Flash point	Closed cup	°C	38 (typical)
Recommended Thinner			PLAZA-A1 Thinner
Compatibility with PLAZA-A1 Thinner			1 : min 1
Storage life	When stored in original sealed container at RT	months	12

7. Drying properties at room temperature (25-35°C)

Surface dry time	Minutes	5
Tack free time	Minutes	15
Hard dry time	Hour	15

Recommended Curing Cycle: 8-10 h at room temperature or 1-2 h at room temperature + 2-4 hrs at 60°C.
The cured varnish film properties are achieved after 24 hours only.